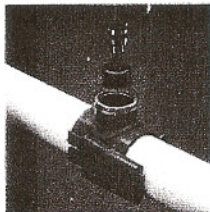


Clamp-It™ PVC Saddle Tees for Rigid Pipe Features:

- Use for turf and irrigation systems, golf courses, athletic fields.
- Use for water service lines, mines, landfills.
- Provides full and equal support around the entire circumference of the pipe.
- Easy to install hinge and clamping wedge eliminates need for metal screws.
- Made of high impact type II PVC.
- EPDM O-ring seal.
- Rated at 200 PSI at 72°F.
- For use on cold water lines only, 2" - 8" PVC.

Clamp-It™ PVC Saddle Tee



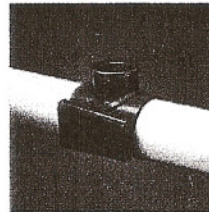
1. Place saddle on desired location and mark. Drill hole according to Drill Chart and deburr.



2. Place saddle over hole and attach easy clamping hinge around pipe.



3. Apply wedge half way by hand and finish off with a slight tap of a rubber mallet. Ideal for new installations or additions.

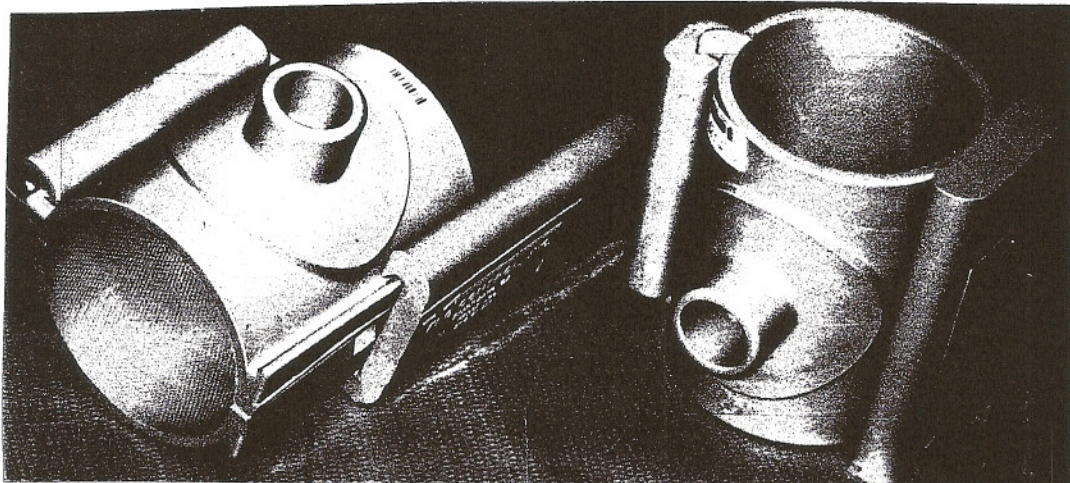


4. Saddle should be pressure tested prior to burial to assure system integrity. Long lasting EPDM o-ring seal assures a leak free installation. Note: wedge does not need to be flush with saddle body to seal.

Saddle Drill Sizes:

Outlet size over 2 1/2" pipe	Drill Size
3/4" IPS Slip & Fipt	3/4"
1" IPS Slip & Fipt	1"
1 1/4" IPS Slip & Fipt	1 1/4"
1 1/2" IPS Slip & Fipt	1 3/8"

* For 2 1/2" IPS saddle with a 2" outlet - Drill size must be 1 3/4" due to pipe restriction.



CLAMP-IT PVC SADDLE TEES

<u>PART NUMBER</u>	<u>IPS PIPE SIZE</u>	<u>TAP SIZE</u>
422010-----	2 INCH-----	1 INCH FIPT-----
443010-----	3 INCH-----	1 INCH FIPT-----
444020-----	4 INCH-----	2 INCH FIPT-----
446020-----	6 INCH-----	2 INCH FIPT-----