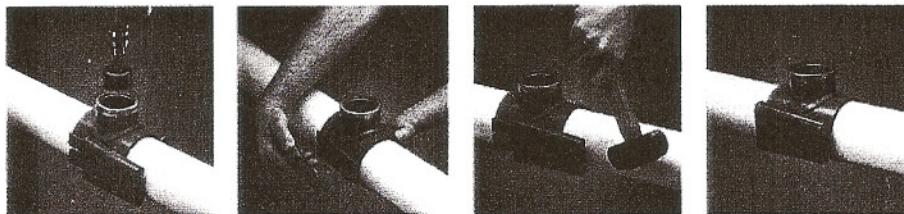




Clamp-It™ PVC Saddle Tee



1. Place saddle on desired location and mark. Drill hole according to Drill Chart and deburr.

2. Place saddle over hole and attach easy clamping hinge around pipe.

3. Apply wedge half way by hand and finish off with a slight tap of a rubber mallet. Ideal for new installations or additions.

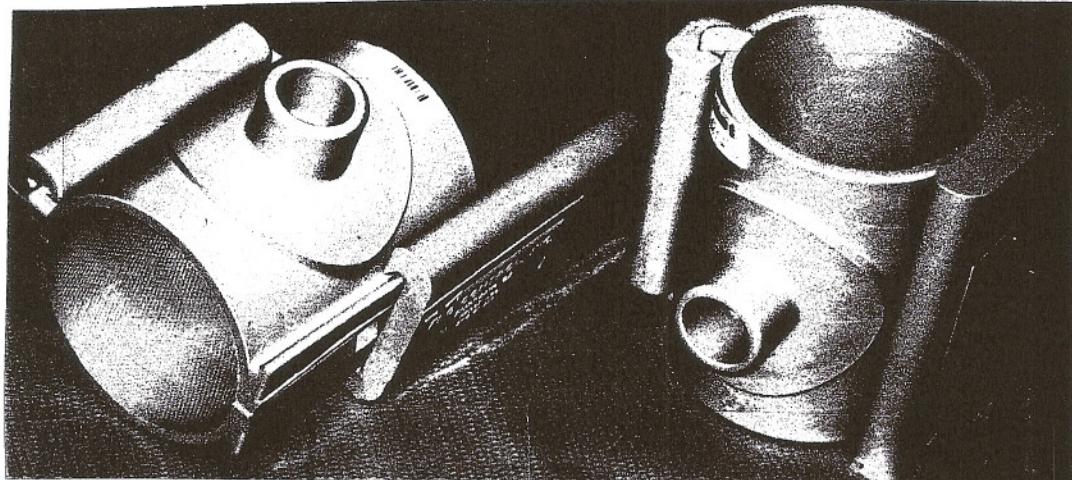
4. Saddle should be pressure tested prior to burial to assure system integrity. Long lasting EPDM o-ring seal assures a leak free installation. Note: wedge does not need to be flush with saddle body to seal.

**Saddle Drill Sizes:**

**Outlet size**

over 2 1/2" pipe	Drill Size
3/4" IPS Slip & Fipt	3/4"
1" IPS Slip & Fipt	1"
1 1/4" IPS Slip & Fipt	1 1/4"
1 1/2" IPS Slip & Fipt	1 3/8"

\* For 2 1/2" IPS saddle with a 2" outlet - Drill size must be 1 3/4" due to pipe restriction.



**CLAMP-IT PVC SADDLE TEES**

PART NUMBER	IPS PIPE SIZE	TAP SIZE
422010-----	2 INCH-----	1 INCH FIPT-----
443010-----	3 INCH-----	1 INCH FIPT-----
444020-----	4 INCH-----	2 INCH FIPT-----
446020-----	6 INCH-----	2 INCH FIPT-----